

FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET
CAMBRIDGE LIGHTS 100 REGULAR SP /& 6S
BRAND CODE-1440 (STD) /& 1443

EFFECTIVE DATE: 04/08/91
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	17.00	IN. H ₂ O (TOTAL ENCAP)
PLUG R.T.D.	:	4.25	IN. H ₂ O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.24	GRAMS / 100 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)	05-107-E
	:	FT-107 #10(CELANESE)	05-107-C
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4725H ECUSTA 28045	06-300-A
ANCHOR ADHESIVE	:	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES		
LAP ADHESIVE	:	FULLER HM 8229CH	61-428-A
DRY WEIGHT	:	77.96	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	78.51	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	84.75	GRAMS / 100 RODS

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REASON FOR CHANGE : ADDED (1) ADDITIONAL GLUE LINE TO MAKE THIS FILTER
: ROD INTERCHANGEABLE WITH THE FULL FLAVOR RS
: REGULAR FILTER ROD @ SAME CONFIGURATION, TARGET
: WEIGHTS WITH GLUE INCREASED. OK TO MIX.

PREPARED BY : G. F. VIALEY
PREPARATION DATE : 4/05/91

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APPROVED BY:

Charles Ruter

SUPERCEDED SPECIFICATION DATED: 3/25/91